

## Curing times

FIS P 380 C Cartridge temperature (mortar) [°C]	Maximum processing time $t_{\text{work}}$ [min.]	Temperature at anchoring base [°C]	Minimum curing time $t_{\text{cure}}$	
			[hrs.]	[min.]
		-5 – 0	6	–
		0 – +5	3	–
+5 – +20	5	+5 – +20	–	90
+20 – +30	4	+20 – +30	–	45
+30 – +40	2	+30 – +40	–	30

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.